

HMR 1054011 FLYWHEEL BOLT KIT - IH, 16 BOLT PATTERN

1. Inside chamfer on washer **MUST** face bolt head
2. Install with BLUE Loctite on the threads & ARP lube under the head of the bolt where it contacts the washer.
Torque to: 60-120-180, Crisscross pattern.

OR: Install with ARP lube on the threads and under the head of the bolt where it contacts the washer.
Torque to: 60-120-150, Crisscross pattern