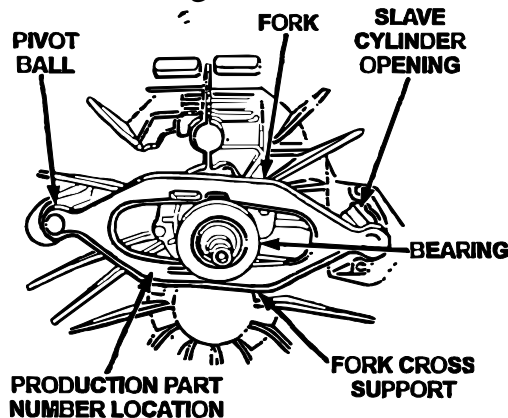


IMPORTANT

RELEASE (THROW OUT) BEARING

Note: 1997-98 5.9L Cummins Turbo diesel with NV4500. When servicing the release fork, be sure to install the clutch release fork properly. To ensure proper installation, the production part number should be near the pivot ball (see diagram).

Failure to properly install the clutch release fork may cause a growling sound coming through the clutch pedal when depressed. This will also cause premature bearing failure.



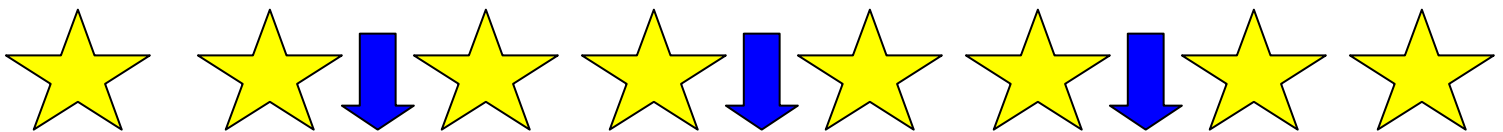
5 SP MUST DO

Grind out 1/4" down, the width of the bearing on the inner portion of both sides.



AFTER INSTALLATION OF TRANSMISSION, TIGHTEN ALL BELL HOUSING BOLTS. DO NOT INSTALL SLAVE CYLINDER. INSERT FINGER IN SLAVE CYLINDER HOLE MAKING SURE THROW OUT BEARING ARM HAS A MINIMUM OF 1/4" MOVEMENT FRONT TO BACK.

NOTE: IF IT DOES NOT HAVE FREEPLAY FRONT TO BACK - TRANSMISSION WILL HAVE TO BE REMOVED AND 1/8" GROUND OFF THROW OUT BEARING ARM IN LOCATION MARKED IN DIAGRAM.



5 & 6 SPEED - ON PULLER (IRON DISC) UNITS

REMOVE BALL STUD, REMOVE WASHER FROM UNDERNEATH BALL STUD & LEAVE WASHER OUT.

REINSTALL BALL STUD