



ARP® L19® Fastener Handling Instructions

ARP® L19® fasteners are heat treated to a high tensile strength of 260,000 PSI making them susceptible to hydrogen embrittlement and stress corrosion failures. ARP® L19® fasteners must be handled, used and stored with care and caution to prevent these failures from occurring. Follow these tips to prevent failures;

- Use protective gloves when handling L19® fasteners to prevent moisture (sweat/water/skin oils) on hands from transferring to the fastener
- Do not use L19® fasteners in applications exposed to any moisture, salt air, exhaust gases
- When L19® fasteners are not in use they should be kept non-torqued
- Always keep L19® fasteners coated or submerged in rust preventative oil when not in use
- Visually inspect L19® fasteners for any signs of corrosion before each use
- Replace fasteners with any sign of corrosion or if the service life is unknown

If you have any questions or need additional information please call 800-826-3045